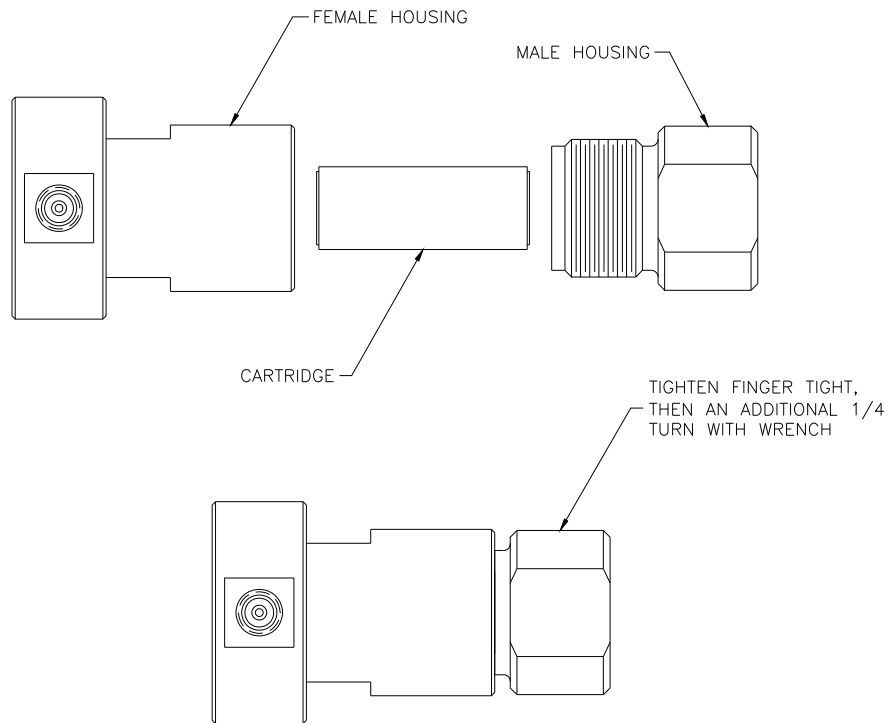


# Installation Instructions for Mixer Cartridges (Micro Flow and Low Flow Series Biocompatible PEEK binary & ternary housings)

1. To replace an existing mixer cartridge, disassemble the mixer housing using the appropriate size wrench, listed below (or use adjustable wrench):

For Micro Flow series binary, ternary housings (402-0000B, 403-0000B), use 5/8" & 3/4" wrenches.  
For Low Flow series binary, ternary housings (412-0000B, 413-0000B), use two 5/8" wrenches.

2. Store the old cartridge in a manner that will protect the end seals from being scratched or damaged.
3. Insert the replacement cartridge and reassemble the housing loosely.
4. Tighten the housing finger tight until housing just makes contact with cartridge, then tighten an additional **1/4 to 1/3** turn with wrench. **DO NOT TIGHTEN FURTHER OR MIXER PERFORMANCE MAY BE REDUCED.**



The illustration is not to scale.