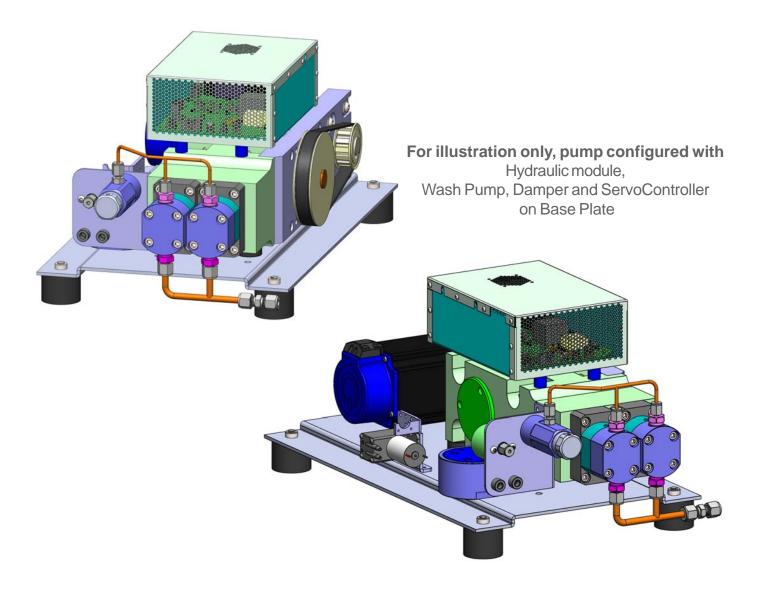
Typical OEM configuration

We will make a custom configuration per your specification



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545 Star Prep Pumps

- Advanced pump performance designed for Prep chromatography
- Reliable low cost solution with state-of the art Modbus RTU control
- Isocratic, Gradient or Metering fluid flow applications
- Available with integral wash pump option



ASI 545 Series Features:

- Intuitive Touchscreen display
- USB-serial connection
- ❖ Computer GUI and Modbus RTU communications via USB or RS485
- Available in Stainless Steel, Titanium and Biocompatible PEEK
- ❖ 150 mL/min., 250 mL/min., 500 mL/min. and 1,500 mL/min. available
- Self-priming Pump Head
 Integral prime/purge for rapid solvent changes and self-priming
- Solvent Compressibility Compensation
 User can select from a library of 15 solvents
 Fourteen additional user-configured solvents
- Easy Maintenance
 All user serviceable components are accessed via the front panel

Cartridge seal design makes seal replacement easy

Preliminary 545 Prep Scale Pump Specifications

Part Numbers	Flow Range	Pmax
545-0150HP	0.100 mL/min 25 mL/min.	10,000 PSI
	25 mL/min 100 mL/min.	6,000 PSI
	100 mL/min 150 mL/min.	4,000 PSI
545-0150	0.100 mL/min 100 mL/min.	6,000 PSI
	100 mL/min 150 mL/min.	4,000 PSI
545-0250	0.200 mL/min 250 mL/min.	4,000 PSI
545-0500	4.00 mL/min 500 mL/min.	2,000 PSI
545-1500	10.0 mL/min 1,500 mL/min.	500 PSI

Pulsation:	1% Δ P/P *	
Flow Precision:	0.25%, 10-100 mL/min.*	
Flow Accuracy:	± 100 μL/min. or ±1% of selected flow rate whichever is greater*	
Gradient Accuracy:	±1% with aqueous acetone/water, at 5-95%, 100 mL/min.*	
Wetted Materials:	316 Stainless Steel, PEEK, Titanium, PTFE or UHMW, YSZ Ceramic,	
	Sapphire & Ruby	

^{*}All specifications are under load conditions of 500 PSI & temperature of 20° Celsius.

Dimensions: 11.5" W x 20.75" D x 11.25" H

Weight: 35 lbs.

Power: International AC input 220/240VAC & 50/60Hz

545 Gradient Options

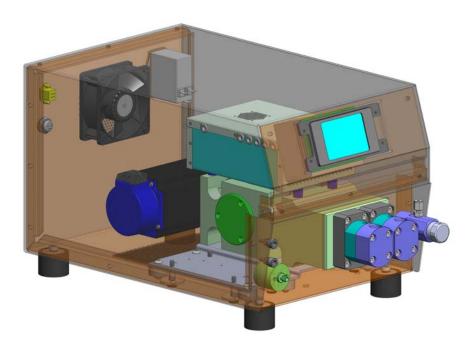
545 pumps are different than 540 pumps in that they are intended to be stand-alone metering pumps. In order to make gradients a gradient option must be purchased. There are two options:

- 1. Low pressure proportioning valve controller: This includes a separate gradient controller and a proportioning valve assembly that generates a gradient by proportioning the solvents at the inlet of a *single pump*. The advantage is its simplicity and cost.
- 2. **Hi pressure gradient controller:** this is a separate gradient controller which controls multiple 545 pumps (one pump for each solvent) to generate a high pressure gradient. The advantage of high pressure gradients is their accuracy/precision.

What can we engineer for YOU?

ASI has supplied custom OEM pump assembly solutions for

Proteomics-LCMS
Process Instrumentation
Pharmaceutical Manufacturing
Supercritical Fluid Chromatography
Preparative Chromatography
Biotech and SEC/GPC Systems



Pump Assembly in chassis
Wash Pump and Damper are available for custom configuration

See next page for illustration of a typical OEM configuration

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