

AS/ Replacement Piston Seals

Selecting the Best Material for Your Application

AS/ offers both UHMW-PE and Teflon compounds for pump seal jackets. The selection of the best material depends on a number of factors, which are discussed below.

UHMW-PE Compound

This material is based on ultra-high molecular weight polyethylene, and is compounded with other proprietary polymers to provide better lubricity and solvent resistance than pure UHMW-PE. This material is a self-lubricating compound that exhibits excellent wear characteristics, low coefficient of friction, and good resistance to cold-flow (extrusion). It is often used for "dry" bearings and seals, where lubrication by oil or other fluids is not permitted. It is resistant to most HPLC solvents except for methylene chloride and Toluene. UHMW-PE seals should only be used intermittently when using these solvents in 100% concentration. AS/ offers two different formulations of this material. One is a gold color and the other is white. The gold material is slightly stiffer than the white material, while the white material exhibits a slightly lower coefficient of friction. The formulation that we feel is most suitable for a specific pump model is the only formulation of UHMW-PE that we offer for that pump model. There are many different UHMW-PE formulations that appear the same color – but they are not all the same. We have subjected our materials to thousands of hours of testing to prove them out, and we are confident of their superior performance.

Teflon® Compound

This material is Teflon (PTFE) with a filler added to it for the purpose of increasing resistance to cold flow and improving wear characteristics. It is absolutely inert to any hplc solvent, but does not have the high resistance to wear and cold-flow that the UHMW-PE compounds have. It is more flexible than UHMW-PE, and therefore will conform better with pistons that are not aligned well, or which are worn flat. The color of our formulation is black. There are dozens of Teflon compounds, many of which are black, but they are not the all same. Some offer an extremely low coefficient of friction but wear rapidly, while others last longer but can rapidly wear the sapphire piston (such as ceramic filled Teflon). The selection of the Teflon compound that we use is based on thousands of hours of testing of compounds from several different suppliers, and we are confident that it offers the best performance.

Conclusion

In general we recommend using our UHMW-PE compound. It generates less wear material than Teflon, tends to act as a better bearing to help align the piston, and has a much longer service life than Teflon. Always inspect the piston for signs of scoring or wear when replacing seals. If your piston is worn or scratched- *replace it-* because nothing will destroy a seal faster than a worn or scratched piston. Refer to the section on pistons for advice on detecting a worn piston.